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D3278-041
Job Sheet 196783



Part No: D3278-041

Job Qty: 4 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 6/24/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	4 pcs	6/24/19		0.00	0.16	Small Fab - 1	JUN 20 2019
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	4 pcs	6/24/19		0.00	0.00	QC 5 - 10	JUN 20 2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	Small Fab - 2 - B4B	4 pcs	6/24/19		0.00	0.16	Small Fab - 1 - B4B	JUN 20 2019
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	

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Part Op **100** - (Small Fab) Rivet spacers with support as per Dwg D3278.
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

- 130 - QC5- Inspect part completeness to step on W/O
 140 - Identify as per dwg & Stock Location: _____
 150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	7x8 149283-1xs 143223
D2230-1	Mounting Lug	8 pcs (2 ea)	100-Small Fab - 1	5178277
D3278-1	Support	4 pcs (1 ea)	100-Small Fab - 1	5157813
D3278-2	Support	4 pcs (1 ea)	100-Small Fab - 1	5157813
D3278-3	Spacer	4 pcs (1 ea)	100-Small Fab - 1	5154686
MS20426AD3-6	Rivet	16 Ea (4 ea)	100-Small Fab - 1	5106353
MS21042L4	Nut	8 Ea (2 ea)	100-Small Fab - 1	5157064
NAS1149D0463J	Washer	16 Ea (4 ea)	100-Small Fab - 1	5174571

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	8	588	0
	D2230-1	8	234	0
	D3278-1	4	21	0
	D3278-2	4	20	0
	D3278-3	4	5	0
	MS20426AD3-6	16	2,590	0
	MS21042L4	8	1,582	0
	NAS1149D0463J	16	2,484	0

Part Specifications

Specifications could not be found.

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Container No: S192417



Part: D3278-041

Job No: 196783

Serial No/Batch: S192417

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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